

1 Constrained Multi-Objective Wind Farm Layout
2 Optimization: Novel Constraint Handling Approach Based on
3 Constraint Programming

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10 **Abstract**

Wind farms are frequently located in proximity to human dwellings, natural habitats, and infrastructure making land use constraints and noise matters of increasing concern for all stakeholders. In this study, we perform a constrained multi-objective wind farm layout optimization considering energy and noise as objective functions, and considering land use constraints arising from landowner participation, environmental setbacks and proximity to existing infrastructure. A multi-objective, continuous variable Genetic Algorithm (NSGA-II) is combined with a novel constraint handling approach to solve the optimization problem. This constraint handling approach uses a combination of penalty functions and Constraint Programming to balance local and global exploration to find feasible solutions. The proposed approach is used to solve the wind farm layout optimization problem with different numbers of turbines and under different levels of land availability (constraint severity). Our results show increasing land availability and/or number of turbines, increases energy generation, noise production, and computational cost. Results also illustrate the potential of the proposed constraint handling approach to outperform existing methods in the context of evolutionary optimization, yielding better solutions at a lower computational cost.

Keywords: Wind farm layout, multi-objective optimization, Constraint Programming, penalty functions.

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11 **Nomenclature**

12 **Roman Symbols**

13	\mathbb{R}	Set of coordinates of noise receptors
14	\mathbb{T}	Set of coordinates of turbines
15	\mathcal{D}	Set of all direction-speed wind states
16	a	Turbine induction factor
17	A_f	Octave-band A-weighting correction, dB
18	A_P	Non-feasible polygon area, m^2
19	A_w	Octave-band noise attenuation, dB
20	c	Constraint
21	C_T	Thrust coefficient of the turbine
22	D	Diameter of turbine rotor, m
23	d	Distance between a turbine that violates a constraint and the closest feasible
24		region
25	f	Objective function
26	g	Amount of constraint violation
27	l	Number of variables
28	L_W	Turbine sound power emittance, dB
29	m	Number of constraints
30	n	Number of objective functions
31	n_T	Number of turbines
32	n_{gen}	Total number of generations
33	n_{nf}	Number of infeasible turbines
34	n_{reg}	Number of turbines violating regulatory constraints
35	p_d	Wind state probability
36	r_r	Radius of turbine rotor, m
37	R_{AEP}	Penalty coefficient for energy objective function
38	R_{SPL}	Penalty coefficient for sound objective function
39	t	Current generation index

- 40 u Downstream wind speed, m/s
- 41 u_0 Upstream wind speed, m/s
- 42 u_a Wind speed behind turbine rotor, m/s

43 **Acronyms**

- 44 $AEPP$ Penalized annual energy production objective function
- 45 SPL^P Penalized sound pressure level objective function
- 46 AEP Annual Energy Production
- 47 CHCP Constraint Handling via Constraint Programming
- 48 CP Constraint Programming
- 49 GA Genetic Algorithm
- 50 MD Maximum Distance
- 51 MIP Mixed Integer Programming
- 52 NSGA-II Non-dominated Sorting Genetic Algorithm-II
- 53 SPL Sound Pressure Level
- 54 WFLO Wind Farm Layout Optimization

55 **Greek Symbols**

- 56 α Turbine entrainment factor
- 57 ϕ Domain feasibility percentage

58 **1. Introduction**

59 Installed capacity for generating electricity from wind has seen a significant in-
 60 crease during the past decade [1–3]. In contrast to these growing trends, wind energy
 61 still faces resistance to being widely used onshore, due to health and environmental
 62 concerns. Although it is not proven that the noise production of turbines can have
 63 negative health impact, a number of jurisdictions have established regulations that
 64 limit noise emissions [4–6].

65 Wind farm design can be an iterative, lengthy process, in which designers have to
 66 check for compliance with land use constraints and environmental restrictions. Tra-
 67 ditionally wind farm designers and researchers have considered energy or profit as
 68 the objective functions to be maximized [7, 8], while some included other constraints
 69 such as land use, setbacks, noise limits, and terrain complexity in their optimization
 70 model [9–14]. Among these constraints, however, noise production of turbines has

71 been considered as an objective function together with energy generation, making
72 the problem a multi-objective optimization [15–17]. This consideration elucidates the
73 nature of trade-off between energy generation and noise production as highly depen-
74 dent characteristics of wind farms. With the goal of further exploring this trade-off
75 and proposing a more efficient optimization approach, the focus of this study is on
76 multi-objective optimization considering energy generation and noise production as
77 objective functions, while taking land use constraints into account.

78 Stochastic metaheuristics such as Genetic Algorithms (GAs) [18] and Particle
79 Swarm Optimization (PSO) [19] are the most common approaches for the wind farm
80 layout optimization problem [7, 8, 20, 21]. In addition, deterministic heuristics such
81 as the Extended Pattern Search (EPS) approach of Du Pont and Cagan [22] are also
82 used. Donovan [23, 24] and Fagerfjäll [25] introduced an alternative approach which
83 uses mixed-integer programming (MIP) and solves the wind farm layout optimiza-
84 tion (WFLO) problem by the traditional branch-and-bound method. Although MIP
85 solvers are widely available in operation research software packages, they all have
86 limitations solving non-linear, non-convex problems such as WFLO. Thus, Donovan
87 and Fagerfjäll made some approximations in their wake models and simplified the
88 problem at the expense of accuracy in the solutions. Archer et al. [26] improved the
89 accuracy of the simplified wake model by introducing a wind interference coefficient,
90 while Turner et al. [27] suggested more accurate linear and quadratic mathematical
91 optimization models that can be solved by MIP solvers. The accuracy problem was
92 resolved by Zhang et al. [17], who proposed the first Constraint Programming (CP)
93 and MIP models that incorporated the full non-linearity of the problem. Despite
94 these advances in the solution of the WFLO with mathematical programming mod-
95 els, all of them use a discretized domain to solve the problem, a feature that can lead
96 to suboptimal solutions. Moreover, these state-of-the-art MIP models [17, 27] still
97 suffer from limitations on problem size and turbine density, e.g., typically discretiz-
98 ing the wind farm into only 100 – 400 potential turbine locations. To address the
99 limitations associated with mathematical programming, Guirguis et al. [28] recently
100 proposed a continuous-variable, gradient-based, non-linear optimization approach
101 that relies on exact gradient information to solve the WFLO problem. The authors
102 showed that this approach outperforms the current mathematical programming ap-
103 proaches.

104 One challenge to the use of stochastic algorithms to solve multi-objective opti-
105 mization problems is a technique to ensure feasible solutions. Typically, stochastic
106 algorithms search through both feasible and infeasible space, with the possibility
107 that the lowest cost solution found will fail to satisfy some hard constraints. Penalty
108 functions are the most widely used approach to bias evolutionary algorithms toward

feasible solutions due to their simplicity, applicability, and strong theoretical basis [29]. This approach adds a function of constraint violations to the objective functions recasting the constrained problem as unconstrained. Thus, penalty functions can be used for constraint handling, regardless of the optimization method that solves the recast unconstrained optimization problem. When penalty functions are used with evolutionary algorithms, there is no need for an initial feasible population, which is by itself NP-hard to compute for many problems.

However, the penalty function approach has several limitations. When a penalty function penalizes the objective functions of a solution, it is unlikely for that solution to pass through to the next generation. As a result, the penalty function approach favors global exploration when dealing with infeasible solutions, potentially slowing convergence when the solution lies on the feasibility boundary. Although previous research works (e.g., [30]) have tried to address this issue, none of them have suggested what we term *local exploration*: an approach to generate new feasible solutions in the neighborhood of the current infeasible solution. In contrast, we use the term *global exploration* to refer to the search for new solutions elsewhere in the search space. With these definitions, our goals in this work are to improve the ability to solve continuous, multi-objective WFLO problems through enhancement of the penalty function approach with an efficient local exploration approach.

Other approaches based on multi-stage optimization or adaptive operators have been used for constraint handling with evolutionary algorithms, with the most recent of these approaches proposed by Elsayed et al. [31]. At each generation, multiple search operators are used and the appropriate combination of these search operators is determined adaptively. Oh et al. [32] also suggested a general constraint handling approach in which the subset of constraints that plays a key role in feasibility within a certain tolerance is selected and handled before the other constraints. This tolerance is specified by statistics on feasible solutions and several predefined criteria. The selected constraints are handled first to guide the solution set toward the feasible region. Constrained multi-objective optimization problems can also be tackled based on constrained-domination [33]. In these methods, an extended Pareto dominance criterion considers constraint violations as a second-tier dominance check, potentially demoting infeasible solutions to a lower non-domination rank [34]. A more comprehensive approach for constraint-domination [35] ranks the solutions based on their objective function values, constraint violations, and a combination of objective function values and constraint violations. A recent study by Jain et al. [36] uses Deb's constraint-domination approach [34] together with a reference-point based non-domination sorting. Mohamed et al. [37] modified Deb's constraint handling approach to consider the sum of constraint violation as a second metric to handle the

147 constraints. All the aforementioned approaches have had an acceptable performance
148 when applied to different benchmark or engineering problems; however, they are all
149 based on biasing the search towards the feasible region by discarding infeasible solu-
150 tions.

151 Some previous studies have employed Constraint Programming (CP) to improve
152 the performance of evolutionary optimization algorithms. In a study by Wang et al.
153 [38] a CP-based GA is developed to solve the resource portfolio planning of make-to-
154 stock products problem. They formulated the problem as a non-linear mixed integer
155 programming (MIP) and solved it using GA. The infeasible solutions that are gener-
156 ated in the recombination process of the GA are repaired by the CP model that finds
157 a feasible solution in proximity with the infeasible solution in the objective space. In
158 a recent study by Di Alesio et al. [39] GA and CP are combined to support stress
159 testing of task deadlines. After each generation, the GA passes the new generation
160 to the CP model, which modifies the solutions, while considering the constraints.
161 Zhu et al. [40] proposed a combination of GA and boolean CP for solving course of
162 action optimization in Influence Nets. One aspect of algorithm behavior that these
163 studies failed to analyze is the extent to which the CP search reduces the diversity of
164 the population. In other words, it is not clear the extent to which local exploration of
165 CP prevents the optimization algorithm from performing global exploration. Thus,
166 it is necessary to investigate the potential of using an alternative global exploration
167 constraint handling approach as a complement for CP.

168 In this study, a novel approach is proposed for constrained multi-objective, con-
169 tinuous problems, by hybridizing Constraint Programming and penalty functions for
170 constraint handling. The proposed approach solves the optimization problem with
171 the NSGA-II algorithm, launching sub-problems to repair infeasible solutions given
172 a strict computational budget. Infeasible solutions that could not be repaired with
173 the given computation budget are handled by standard dynamic penalty operators.
174 By leveraging Constraint Programming methods as a constraint handling operator
175 within Evolutionary Algorithms, we perform a combination of global exploration and
176 local exploitation and improve the efficiency of the optimization algorithm without
177 adding to the computational cost.

178 The proposed approach is used for wind farm layout optimization under land-use
179 constraints. The WFLO problem is formulated to consider energy generation (maxi-
180 mize), noise levels (minimize), and compliance with land-use and setback constraints,
181 extending previous work of Kwong et al. [15, 16]. Results show that the convergence
182 rate for the proposed CP/Penalty hybrid outperformed that of the Penalty-only ap-
183 proach within the same run-time. In the context of the WFLO problem, results show
184 that in the most constrained case studied in this work, annual energy production is

185 increased by 50 MWh and average noise received by noise receptors is reduced by
 186 0.42 dBA compared to solutions found by handling optimization constraints with
 187 penalty operators only.

188 2. Constrained WFLO Problem Formulation

189 In this problem, the goal is to maximize the energy generation of a wind farm,
 190 while minimizing the noise levels estimated at any residence inside the wind farm or
 191 in its neighborhood.

192 In order to calculate energy generation of the wind farm, changes in the wind
 193 speed due to the interaction of multiple wake regions needs to be understood. This
 194 understanding can provide us with the wind speed profile inside the wind farm.
 195 Finally, Annual Energy Production (AEP) of wind farm can be calculated based on
 196 wind speed profile and power generation of turbines.

197 To calculate wind speed inside a single wake region, Jensen’s wake model [41] is
 198 used. The key assumption in this model is that the wake area immediately behind
 199 the turbine rotor is equal to the sweeping area of the turbine. Based on the mass
 200 conservation principle, and assuming a linear expansion of the wake profile, the wind
 201 speed (u) at an arbitrary distance (x) downstream of the turbine can be written as,

$$u = u_0 \left(1 - a \frac{r_r^2}{(r_r + \alpha x)^2} \right), \quad (1)$$

202 where u_0 is the upstream wind speed, r_r is the radius of the turbine, a is the tur-
 203 bine induction factor, and α is the turbine entrainment factor calculated using the
 204 following empirical correlation,

$$\alpha = \frac{0.5}{\ln \frac{Z}{Z_0}}, \quad (2)$$

205 where Z is the turbine hub height and Z_0 is terrain roughness. In Equation 1, turbine
 206 induction factor is defined as,

$$a = 1 - \frac{u_a}{u_0} \quad (3)$$

207 where u_a is the wind speed immediately after turbine rotor. Jensen [41] correlated
 208 the turbine induction factor (a) to the thrust coefficient of turbine (C_T) as,

$$C_T = 4a(1 - a) \quad (4)$$

209 where C_T is often provided by turbine manufacturer.

210 The above analysis is valid for a single wake region only. To take the effect of

211 multiple wake interactions into account, a commonly used approach [42–44] is to
 212 assume that the total kinetic energy deficit at a any location inside the wind farm
 213 is the sum of the kinetic energy deficits caused by each single wake affecting that
 214 location. Mathematically, the wind speed at an arbitrary location i that is affected
 215 by the wake region of k upstream turbines can be calculated as,

$$(u_0 - u_i)^2 = \sum_{j=1}^k ((u_0 - u_{ij}))^2, \quad (5)$$

216 where u_{ij} is the wind speed at location i if this location was only affected by the
 217 wake region of turbine j . The value of u_{ij} can be determined using Eq. 1. In this
 218 work, we have used the kinetic energy deficit approach for wake combination (Eq. 5)
 219 and Jensen’s wake model (Eqns. 1, 2, 3, and 4) to estimate the wind speed profile at
 220 any point inside the wind farm. The rationale behind this modelling choice, besides
 221 its wide adoption in the relevant literature, is that WFLO is concerned with mid-
 222 and far-wake behavior, while more detailed (and mathematically complex) models of
 223 wind turbines provide more information about near-wake behavior. Hence, despite
 224 the limiting assumptions (flat terrain, uniform thrust, infinite number of blades,
 225 among others) to which this modelling approach owes its mathematical simplicity,
 226 it has been widely used in the literature on wind farm layout optimization (e.g.,
 227 [13, 16, 45, 46]), and it has been reported to be reasonably accurate [47, 48].

228 In addition to wind speed profile, turbine characteristics together with the mete-
 229 orological wind speed data are needed to calculate AEP. Tables 1 and 2 show turbine
 230 characteristics and power generation respectively. For the wind resource, this work
 231 implements the distribution defined by Kusiak et al. [49], which utilizes 24 wind
 232 directions in 15° intervals and 43 wind speeds from 4 m/s to 25 m/s in 0.5 m/s
 233 intervals. Each direction-speed is assigned a probability and Fig. 1 shows the dis-
 234 tribution of these direction-speed probabilities. Based on this information, AEP can
 235 be calculated as,

$$AEP(\mathbb{T}) = \sum_{i=1}^{n_T} \sum_{d \in \mathcal{D}} P_{i,d} p_d, \quad (6)$$

236 where \mathbb{T} is the set of turbine coordinates, n_T is the number of turbines, \mathcal{D} is the set
 237 of wind states, $P_{i,d}$ is the power generation of turbine i at wind state d , and p_d is the
 238 annual probability of wind state d (i.e. wind speed and direction).

239 In wind farm layout design, all residences inside or in the neighbourhood of wind
 240 farm are potential noise receptors and sound level needs to be measured at them.
 241 Following the previous work [15, 16, 46, 50, 51], we use ISO-9613-2 standard [52],

Table 1: Wind turbine parameters.

Parameter	Value
Turbine Hub Height (Z)	80 m
Terrain Roughness Length (Z_0)	0.1 m
Rotor Radius (r_r)	38.5 m
Thrust Coefficient (C_T)	0.8
Cut-in Speed	4 m/s
Cut-off Speed	25 m/s
Rated Speed	15 m/s
Rated Power	1.5 MW
Average Noise Production (L_w)	100 dB

Table 2: Power output of a single turbine as a function of wind speed.

Wind Speed (m/s)	4	5	6	7	8	9
P (kW)	63.44	204.30	345.16	486.02	626.88	767.74
Wind Speed (m/s)	10	11	12	13	14	15-25
P (kW)	908.60	1049.46	1190.32	1331.18	1472.04	1500.00

242 to calculate the equivalent continuous downwind octave-band sound pressure level
 243 (SPL) at each noise receptor and for each sound source. The continuous audible
 244 frequency range is discretized to eight octave bands with nominal mid-band frequen-
 245 cies from 63 Hz to 8 kHz and SPL for each octave-band (L_f) can be written as
 246 $L_f = L_W - A_w(f)$, where L_W is the octave-band sound power emitted by the source,
 247 and $A_w(f)$ is the octave-band attenuation. Table 3 shows the values of L_W for the
 248 studied turbine at different wind speeds. The attenuation term, i.e., $A_w(f)$, is the
 249 sum of attenuation effects caused by geometrical divergence, atmospheric absorption,
 250 ground effects, sound barriers, and miscellaneous effects. In the present work, we
 251 followed the previous work by assuming negligible attenuation effects due to sound
 252 barriers and miscellaneous effects. The readers are referred to [52] for comprehensive
 253 details on how to calculate attenuation term. Since the hearing system of human is
 254 more sensitive to certain frequencies, the SPL calculated for each octave-band has
 255 to be converted to an effective SPL. Among several octave-band weightings available
 256 for this conversion, A-weighted sound pressure levels [6] are customarily used in wind

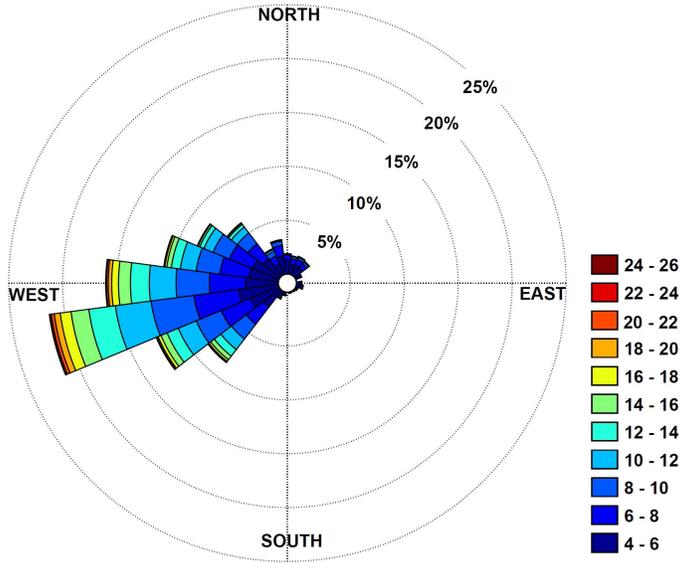


Figure 1: Wind rose showing the distribution of speed-direction probabilities.

Table 3: Sound power emittance (L_W) of turbine at different wind speeds.

Wind Speed (m/s)	3	7.2	7.9	8.6	9.3	10	11.5	12.9	25
L_W (dB)	97.1	97.1	99.7	102.0	103.4	104.0	104.0	104.0	104.0

257 farm layout design. The equivalent continuous A-weighted downwind sound pressure
 258 level at a specific location is calculated as,

$$SPL(\mathbb{T}, \mathbb{R}) = 10 \log \left(\sum_{i=1}^{n_T} \sum_{j=1}^8 10^{0.1(L_f^{(i,j)}(\mathbb{T}, \mathbb{R}) + A_f^{(j)})} \right), \quad (7)$$

259 where \mathbb{R} is the set of noise receptor coordinates. Further details for the calculation
 260 procedure are available in the ISO-9613-2 document [52].

261 Two constraints are considered for this problem, namely proximity and regula-
 262 tory constraints. The proximity constraint restricts the distance between each pair
 263 of turbines to be at least five times their rotor diameter. This constraint is handled
 264 by calculating the Euclidean distance of turbines from each other in Cartesian co-

265 ordinates. Thus, turbine i with coordinates (x_{t_i}, y_{t_i}) is feasible if its distances from
 266 each of the other turbines is greater than five times its diameter,

$$c_1(\mathbb{T}) = 5D - \sqrt{(x_{t_i} - x_{t_j})^2 + (y_{t_i} - y_{t_j})^2} \leq 0, \quad \forall j \quad (8)$$

267 where D is the diameter of turbine i .

268 The regulatory constraints disallow placement of turbines in proximity with hu-
 269 man dwellings, natural habitats, and infrastructure. We define the areas that tur-
 270 bines are forbidden to be placed as non-feasible areas of the domain. We assume
 271 that all the non-feasible areas of the domain can be modeled as convex polygons.

272 There are several well-known approaches in the literature to determine if a point
 273 is inside a polygon [53–55]; however, they are not convenient for this application
 274 because they include many conditionals and/or inverse trigonometric functions. In
 275 this study, we used an approach based the area of the non-feasible polygon. All
 276 the non-feasible polygons are considered to be convex and the non-convex polygons
 277 are divided into multiple convex polygons. The main idea is to draw lines from the
 278 location of a turbine to the vertices of the polygon, such that each adjacent pair of
 279 vertices creates a triangle with the location of turbine. The summation of the areas
 280 of these triangles is compared to the area of the polygon and if they are the same, the
 281 turbine is inside the non-feasible polygon. Thus, turbine i with coordinates (x_{t_i}, y_{t_i})
 282 is feasible if for any non-feasible polygon called P_k ,

$$c_2(\mathbb{T}) = A_{P_k} - A_{i_k} < 0, \quad \forall k \quad (9)$$

283 where A_{P_k} and A_{i_k} are the area of the non-feasible polygon and the summation of
 284 the areas of the aforementioned triangles, respectively. A_{P_k} and A_{i_k} are calculated
 285 in Eq. 10 and Eq. 11 using the so-called shoelace formula [56],

$$A_{P_k} = \frac{1}{2} \left[\sum_{j=1}^n |(x_{v_j} y_{v_{j+1}} - y_{v_j} x_{v_{j+1}})| \right] + \frac{1}{2} |(x_{v_n} y_{v_1} - y_{v_n} x_{v_1})| \quad (10)$$

286

$$A_{i_k} = \frac{1}{2} \sum_{j=1}^n |x_{t_i}(y_{v_j} - y_{v_{j+1}}) + x_{v_j}(y_{v_{j+1}} - y_{t_i}) + x_{v_{j+1}}(y_{t_i} - y_{v_j})| + \frac{1}{2} |x_{t_i}(y_{v_n} - y_{v_1}) + x_{v_n}(y_{v_1} - y_{t_i}) + x_{v_1}(y_{t_i} - y_{v_n})| \quad (11)$$

287 where $j \in \{1, 2, \dots, n\}$, n is the number of the non-feasible polygon's vertices and
288 (x_{v_j}, y_{v_j}) are the coordinates of each vertex.

289

290 **3. Multi-Objective Optimization with NSGA-II**

291 A general multi-objective minimization problem can be formulated as,

$$\begin{aligned} & \underset{\mathbf{x}}{\text{minimize}} \quad f_1(\mathbf{x}), f_2(\mathbf{x}), \dots, f_n(\mathbf{x}) \\ & \text{subject to} \quad c_i(\mathbf{x}) \leq 0, \quad i = 1, \dots, m \end{aligned} \tag{12}$$

292 where $\mathbf{x} = [x_1, x_2, \dots, x_l]$ and n , l , and m are the cardinalities of objective functions,
293 variables, and constraints, respectively. For a multi-objective minimization problem,
294 it is unlikely that a solution can minimize all the objective functions simultaneously.
295 In this case, there exists a solution set for which none of the objective functions can
296 be improved without degrading the value of another. This set of optimal solutions
297 is called non-dominated solution set (Pareto set).

298 As details of the NSGA-II genetic algorithm for unconstrained, multi-objective
299 optimization problems can be found elsewhere (e.g., [34]), here we focus on the
300 key non-domination sorting operation, which is based on two different metrics, non-
301 domination rank and crowding distance. Non-domination ranking aggregates multi-
302 objective values for each solution into a single rank indicator for each subset of
303 the population that can be considered as equally desirable. To this end, an integer
304 rank (starting at 1) is assigned to the non-dominated solutions. At any given rank
305 level j , the rank- j solutions are found by searching for the non-dominated solution
306 set after removing all the k -ranked solutions, $k = 1, \dots, j - 1$, from consideration.
307 Crowding distance, on the other hand, is used to preserve diversity in the population
308 and improve convergence. For a given solution, its crowding distance is calculated
309 as its distance to the closest solution with the same rank. To discriminate between
310 competing solutions, NSGA-II uses the non-domination rank as the primary objec-
311 tive and prefers solutions with greater crowding distance to break ties. In the case of
312 a double tie, when solutions have same non-domination rank and crowding distance,
313 both solutions are considered equally desirable.

314 **4. Constraint Handling**

315 In this section, we discuss the two approaches used to handle the constraints: dy-
316 namic penalty functions and hybridization of CP with the dynamic penalty approach
317 that we call Constraint Handling via Constraint Programming (CHCP).

318 *4.1. Penalty Functions Approach*

Dynamic penalty functions [29] penalize the objective functions of the infeasible solutions with penalty coefficients that increase as the optimization process advances. The penalized objective functions using dynamic penalty approach can be formulated as,

$$\begin{aligned}
 f_1^P(\mathbf{x}) &= f_1(\mathbf{x}) + \sum_{i=1}^m (\max(0, g_i(\mathbf{x})))^2 \left(\frac{t}{n_{gen}}\right)^2 R_{f_1,i} \\
 f_2^P(\mathbf{x}) &= f_2(\mathbf{x}) + \sum_{i=1}^m (\max(0, g_i(\mathbf{x})))^2 \left(\frac{t}{n_{gen}}\right)^2 R_{f_2,i} \\
 &\vdots \\
 f_n^P(\mathbf{x}) &= f_n(\mathbf{x}) + \sum_{i=1}^m (\max(0, g_i(\mathbf{x})))^2 \left(\frac{t}{n_{gen}}\right)^2 R_{f_n,i}
 \end{aligned} \tag{13}$$

320 where $f_1^P, f_2^P, \dots, f_n^P$ are the penalized objective functions, $R_{f_1,i}, R_{f_2,i}, \dots, R_{f_n,i}$ are
 321 the penalty coefficients for constraint i and different objective functions, t is the cur-
 322 rent generation number and n_{gen} is the total number of generations according to the
 323 termination criterion. In Eq. 13, the term that depends on the current generation
 324 number is squared following [57].

325 If we assume the proximity constraint as the first constraint, g_1 is the first con-
 326 straint function and shows the amount of proximity constraint violation. This func-
 327 tion can be defined as

$$g_1 = \sum_{i=1}^{n_T-1} \sum_{j=i+1}^{n_T} \max\left(0, 5D - \sqrt{(x_{t_i} - x_{t_j})^2 + (y_{t_i} - y_{t_j})^2}\right), \tag{14}$$

328 where n_T is the number of turbines and $\{(x_{t_i}, y_{t_i}), (x_{t_j}, y_{t_j})\}$ are the coordinates of
 329 each pair of turbines that violate the proximity constraint.

330 In a similar fashion to the proximity constraint, we can assume the regulatory
 331 constraint as the second constraint and calculate g_2 as the amount of regulatory
 332 constraint violation, defined as the summation of the minimum distances of the
 333 infeasible turbines to the sides of the non-feasible areas in which they are located.
 334 Hence, for a polygon with n sides the distance of turbine i from side j can be defined
 335 as the height of the triangle formed by the turbine's location point and two vertices
 336 of side j . We calculate this height by dividing the area of the triangle by the base of
 337 the triangle, i.e., side j ,

$$d_{i,j} = \frac{|x_{t_i}(y_{v_j} - y_{v_{j+1}}) + x_{v_j}(y_{v_{j+1}} - y_{t_i}) + x_{v_{j+1}}(y_{t_i} - y_{v_j})|}{\sqrt{(x_{v_j} - x_{v_{j+1}})^2 + (y_{v_j} - y_{v_{j+1}})^2}} \tag{15}$$

338 where $j \in \{1, 2, \dots, n\}$. Finally, g_2 can be defined as,

$$g_2 = \sum_{i=1}^{n_{reg}} \min\{d_{i,1}, d_{i,2}, \dots, d_{i,n}\} \quad (16)$$

339 where n_{reg} is the number of turbines that violate the regulatory constraint.

340 The penalized objective functions are defined as,

$$AEP^P(\mathbb{T}) = AEP(\mathbb{T}) + \sum_{i=1}^2 (\max(0, g_i))^2 \left(\frac{t}{n_{gen}}\right)^2 R_{AEP,i} \quad (17)$$

341 and

$$SPL^P(\mathbb{T}, \mathbb{R}) = SPL(\mathbb{T}, \mathbb{R}) + \sum_{i=1}^2 (\max(0, g_i))^2 \left(\frac{t}{n_{gen}}\right)^2 R_{SPL,i}, \quad (18)$$

342 As an infeasible solution is penalized by the dynamic penalty approach, its chance
 343 to participate in the parent selection and recombination process decreases signifi-
 344 cantly. Thus, this infeasible solution is typically discarded by the GA and a new
 345 solution is generated in the next generation. As the cardinality of feasible solutions
 346 is significantly lower in highly constrained problems, using dynamic penalty function
 347 may result in a Pareto set with a low cardinality and/or diversity [29].

348 4.2. Constraint Handling via Constraint Programming (CHCP)

349 In this study, the CHCP approach introduced in our previous work [51] is ex-
 350 panded to be applicable to general optimization problems. The idea behind the CP
 351 model used in the CHCP approach is to find feasible solutions that are as close as
 352 possible to the corresponding infeasible solutions in the variable space. Since this
 353 model only searches the neighborhood of the infeasible solutions, its behavior is one
 354 of local exploration, as defined in Sec. 1. The rationale and main advantage of re-
 355 pairing the infeasible solutions is that the GA does not have to search for new feasible
 356 solutions, which potentially reduces computational cost in highly constrained spaces
 357 [58]. In addition, repairing infeasible solutions helps explore the boundary of the fea-
 358 sible region, making the CP model suitable for constrained problems, for which the
 359 optimal solutions exist at the boundary of the feasible space. However, the drawback
 360 of repairing the infeasible solutions is that it reduces the global exploration behavior,
 361 which may be desirable in some cases. Our proposed CHCP balances both local and
 362 global exploration behaviors by hybridizing the CP model with penalty functions.
 363 When an infeasible solution is generated, it is first handled by the CP model. If

364 the CP model cannot repair the solution, i.e., cannot find a feasible solution which
 365 is close enough to the infeasible solution in a certain amount of time, the infeasible
 366 solution is penalized by the dynamic penalty approach.

367 The CP model of the proposed CHCP approach is formulated as,

$$\begin{aligned} & \underset{\mathbf{x}}{\text{minimize}} && \sum_{j=1}^l (x_j^* - x_j)^2 \\ & \text{subject to} && c_i(\mathbf{x}) \leq 0, \quad i = 1, \dots, m \end{aligned} \tag{19}$$

368 where x_j^* is the value of variable x_j in the infeasible solution under repair. The objec-
 369 tive function is the sum of squared Euclidean distances between the repaired solution
 370 and the current infeasible solution. The constraints for this subproblem are the same
 371 as those of the original optimization problem solved by the GA (i.e., Constraints 8
 372 and 9). Since it is common to use integer variables in commercially available CP
 373 solvers (in this work we use IBM ILOG CP Optimizer V12.6 [59]), as a matter of
 374 convenience, but without loss of generality, the domains of the optimization (input)
 375 variables are discretized solely for the purpose solving this subproblem.

376 The CP subproblem, has three independent parameters, namely (a) the dis-
 377 cretization resolution used for the optimization variables, (b) the computation budget
 378 (e.g. time) allocated to solving the subproblem, and (c) the maximum acceptable
 379 value of the objective function of the CP subproblem. For simplicity, hereafter we
 380 call this parameter *maximum distance*. This parameter effectively determines the
 381 size of the neighborhood that is explored during the CP subproblem. An important
 382 measure of the CHCP approach, which depends on the above mentioned parameters,
 383 is the percentage of infeasible solutions that are repaired by the CP model. Here-
 384 after, we will refer to this quantity as *CP percentage*.

385 A set of preliminary experiments with different benchmark problems were con-
 386 ducted to evaluate the effects of the above mentioned parameters on the CP percent-
 387 age [51, 58]. Based on these experiments, the domain of each variable is discretized to
 388 150 bins. Our experiments showed that a finer discretization increases the computa-
 389 tional cost, while CP percentage and optimization results do not change significantly.
 390 The time limit per call for the CP model is set to 10 seconds. Increasing the time
 391 limit increases the computational cost, while it does not affect CP percentage and
 392 optimization results. However, it was shown that maximum distance has a signifi-
 393 cant effect on the CP percentage and optimization results. Thus, in our experiments,
 394 the maximum distance is set to different values, while keeping the other parameters
 395 fixed.

396 The above mentioned CP model of the CHCP approach can be formulated for

397 the WFLO problem as,

$$\begin{aligned}
& \underset{(x_{t_i}, y_{t_i})}{\text{minimize}} && \sum_{i=1}^{n_{nf}} \left((x_{t_i}^* - x_{t_i})^2 + (y_{t_i}^* - y_{t_i})^2 \right), \\
& \text{subject to} && \sqrt{(x_{t_j}^* - x_{t_i})^2 + (y_{t_j}^* - y_{t_i})^2} \geq 5D, \\
& && \forall j \in \{1, 2, \dots, n_T\}, j \neq i, \\
& && A_{i_k} - A_{P_k} > 0 \quad \forall P_k \in \mathbb{S},
\end{aligned} \tag{20}$$

398 where n_{nf} is the number of infeasible turbines in an infeasible layout (i.e., the number
399 of turbines that violate either the proximity or the regulatory constraint in an infea-
400 sible layout), \mathbb{S} is the set of all the non-feasible polygons, and $(x_{t_i}^*, y_{t_i}^*)$ and (x_{t_i}, y_{t_i})
401 are the current and repaired coordinates of the i th infeasible turbine respectively.

402 5. WFLO Test Cases

403 Tests are performed with an in-house C++ implementation of the NSGA-II algo-
404 rithm and the CHCP approach uses the C++ interface of IBM ILOG CP Optimizer
405 V12.6 [59] for the CP model. The code is compiled with the TDM-GCC version 4.7.1
406 compiler under Linux Red Hat version 6.2 and is run serially on a Dell PowerEdge
407 T420 Tower Server with 2 Intel Xeon E5-2400 processors and 164 GB of RAM.

408 As described in [46, 50, 51], random wind farm test cases are generated with
409 predefined feasibility percentages, as follows. Following the standard test cases in
410 the literature, a domain of 3 km \times 3 km square is considered for the wind farm.
411 The feasibility percentage of a wind farm domain is the percentage of area available
412 for turbine placement. This percentage is shown as ϕ from now on. The domain is
413 divided 225 random convex polygons with similar areas. Some of these polygons are
414 then labeled as non-feasible until the desired feasibility percentage (ϕ) is achieved.

415 Based on industrial wind farm design experience, nine wind farm maps with
416 $\phi = 70\%$, 80% , and 90% feasibility percentages (ϕ), and 5, 10, and 15 turbines
417 ($n_T = 5, 10$, and 15) are considered. Figure 2 shows the map of WFLO test case
418 with $\phi = 80\%$ and $n_T = 10$. Shaded polygons are non-feasible. A noise receptor
419 (indicated with a cross) is located randomly inside each non-feasible polygon. Thus,
420 highly constrained domains contain more noise receptors.

421 The population size and the number of generations for the GA are set based on
422 a set of preliminary computational experiments. For $\phi = 70\%$, a population size of
423 200 results in the best solutions, regardless of the number of turbines. Similarly, for
424 $\phi = 80\%$ and 90% the population sizes of 150 and 100 perform the best, respectively.

425 Based on these population sizes, the corresponding number of generations is set to
426 keep the number of objective function evaluations constant.

427 We followed Deb et al. [34] to set the NSGA-II parameters. The recombination
428 and mutation probabilities are set to 0.95 and 0.05 respectively. Convergence of the
429 optimization is determined by monitoring the changes in crowding distance for a
430 certain number of generations. Based on our numerical experiments with a set of
431 benchmark optimization problems from the literature [34, 36], we consider the opti-
432 mization run to have converged if the variance of the crowding distance of solutions
433 with rank 1 is less than 0.005 in the last 100 generations. In order to make the to-
434 tal run-time insensitive to the hardware, we set a limit of 80,000 objective function
435 evaluations as a termination criterion.

436 To account for the impact of randomness and the dependence of the penalty ap-
437 proach on problem-specific penalty coefficients, 20 different random seeds and two
438 different penalty coefficients, i.e., 40 runs, are used to solve each WFLO problem
439 (e.g. 10 turbines and 70% feasibility). The experiments for the WFLO problem are
440 conducted with different maximum distances for the CP model and hence different
441 CP percentages. The 40 Pareto fronts that result from these experiments for each
442 maximum distance are merged and an overall Pareto front is determined, containing
443 the non-dominated solutions across all 40 runs. In this work, we have favoured this
444 approach to study the performance of the algorithms, as opposed to obtaining an
445 average or median Pareto front across all runs, given that such definitions are not
446 straight forward to implement and interpret in multi-dimensional spaces [60]. More
447 specifically, using an average Pareto front, however calculated, would result in an-
448 alyzing solutions that are the result of arbitrary operations in the objective space,
449 but that may not correspond to any feasible solution in the input space.

450 6. Results and Discussion

451 In this section, we analyze the performance of the proposed CHCP approach in the
452 constrained WFLO problem. First, we characterize the behavior of CHCP through
453 a parametric study of the maximum acceptable value of the objective function for
454 the CP subproblem (maximum distance), and the number of infeasible solutions
455 generated during the optimization, in response to changes in the maximum distance,
456 number of turbines (i.e. problem size), and land availability (constraint severity).
457 Second, we compare the performance of CHCP with dynamic penalty functions and
458 discuss the implications of the results for wind farm design practice. Finally, we
459 present our results in terms of CHCP’s ability to converge and computational cost
460 for this problem.

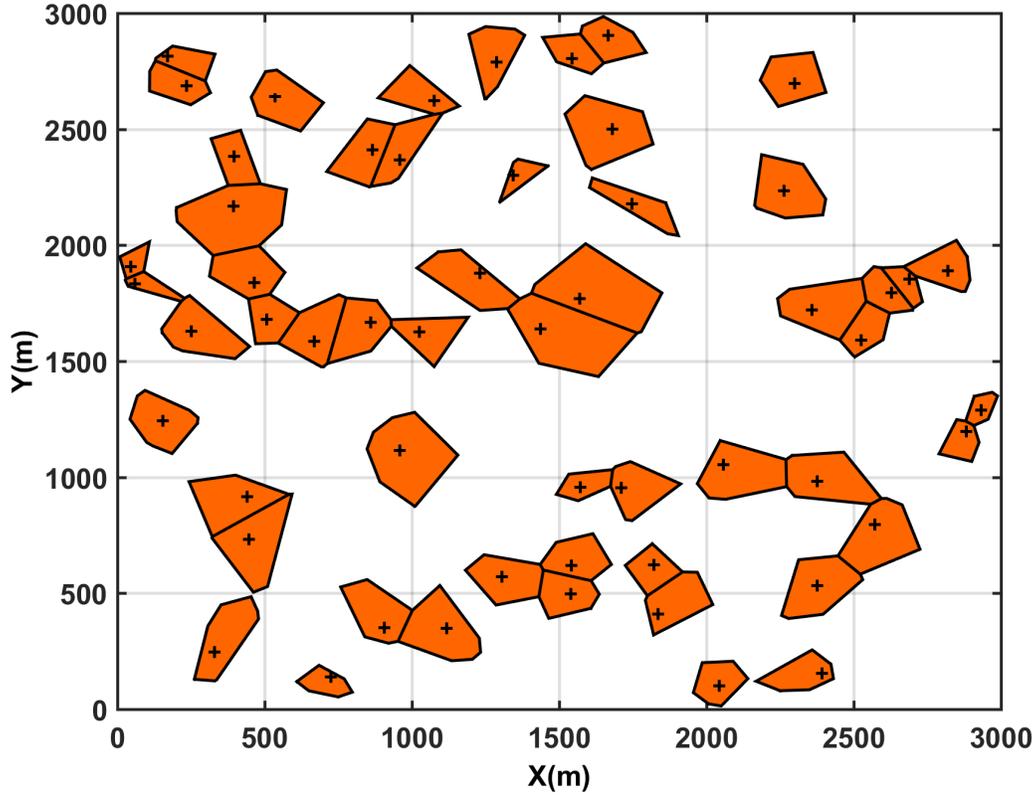


Figure 2: Sample wind farm domain. Darker areas indicate regions where turbines cannot be located. The marker (+) inside each region represents a noise receptor.

461 *6.1. CHCP behavior*

462 The variation of the CP percentage with different maximum distances are compared for different number of turbines in Fig. 3. Each scatter point shows the CP percentage of a test case for a specific maximum distance. It is observed that decreasing the maximum distance decreases the CP percentage. As the maximum distance decreases, the CP model is forced to find feasible solutions closer to the infeasible solutions in the same time limit. When the CP model is unable to do so, it passes these solutions to the dynamic penalty operator, thus decreasing the percentage of solutions that are effectively handled by the CP subproblem (CP percentage).

470 The performance of the CHCP approach on the constrained WFLO problem is evaluated in Tables 4 and 5. Table 4 compares the average number of infeasible solutions generated in 40 runs using different constraint handling approaches. For 5
471 and 10 turbines, using the CHCP approach results in the generation of more infea-
472
473

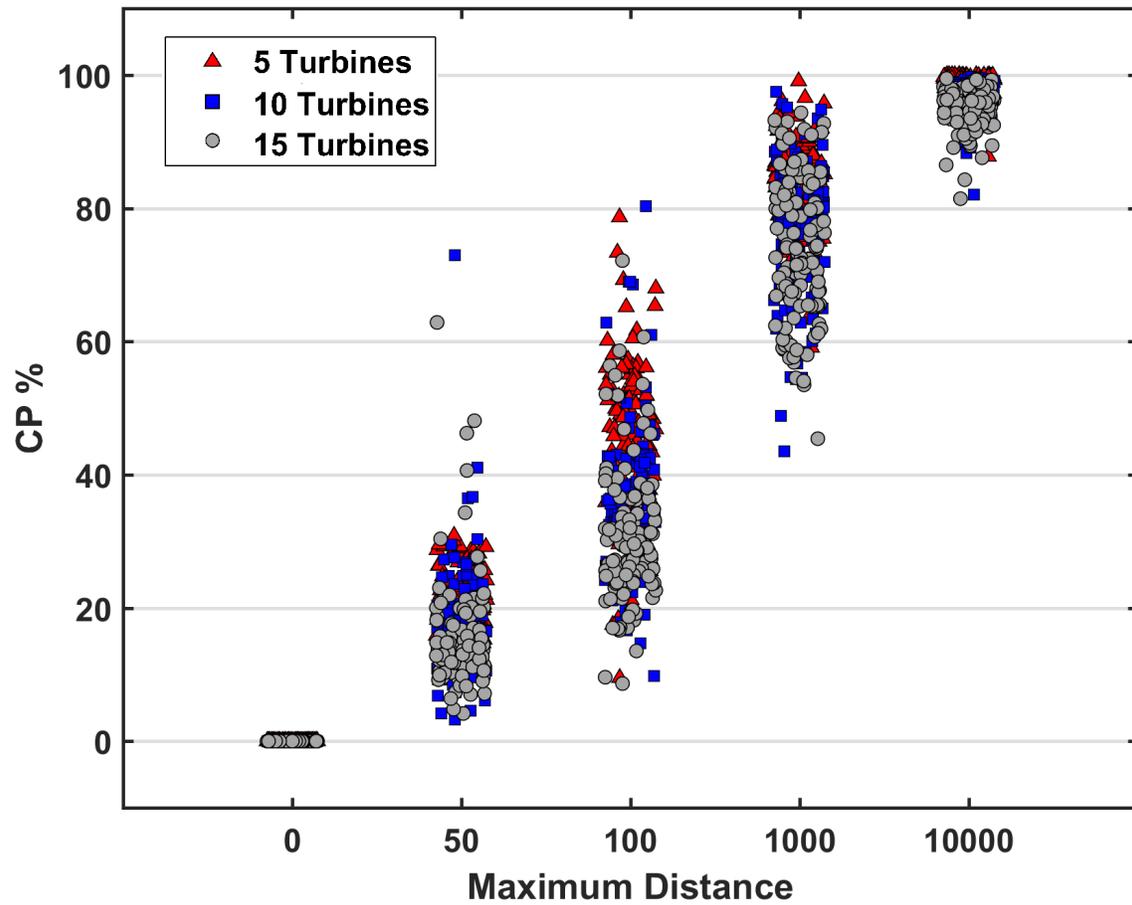


Figure 3: CP percentage for different maximum distances and different number of turbines with all the feasibility percentages (dynamic penalty is represented with a maximum distance of 0).

Table 4: Average number of infeasible layouts generated per each run by the different constraint handling approaches, for different WFLO test cases. Note that MD denotes the maximum distance used in the CP model of the proposed CHCP approach.

n_T	ϕ	Dynamic Penalty	CHCP			
			MD = 50	MD = 100	MD = 1,000	MD = 10,000
5	70%	2,190	5,308	5,324	4,672	5,365
5	80%	514	1,084	1,200	1,330	1,475
5	90%	139	286	325	372	239
10	70%	3,056	7,556	5,478	6,203	7,578
10	80%	1,869	4,203	5,117	3,459	5,080
10	90%	2,663	2,372	3,809	2,922	3,662
15	70%	350,575	7,827	8,723	6,808	7,681
15	80%	416,098	5,857	5,665	5,552	7,212
15	90%	353,616	5,028	5,450	4,935	6,625

474 sible solutions compared to using dynamic penalty approach. The CHCP approach
475 replaces the infeasible solutions with the closest feasible solutions that can be found
476 within the allotted computation budget. As a result, the repaired solutions lie close
477 to the feasibility boundary, thus making it more likely for the GA operators to gener-
478 ate infeasible solutions through subsequent recombination and mutation operators.
479 For 15 turbines, the number of infeasible solutions for the penalty approach increases
480 significantly, while this number for the CHCP approach remains in the same order
481 of magnitude as that of 5 and 10 turbines. As the number of turbines increases,
482 more constraints are added to the domain and the probability of finding feasible so-
483 lutions with the penalty approach decreases drastically. On the other hand, because
484 the CHCP approach explores the boundary of the feasible space, it performs better
485 in highly constrained domains. Thus, the CHCP has a more robust performance
486 compared to the dynamic penalty approach from this point of view. Changes to the
487 maximum distance do not show a general trend on the number of infeasible solutions
488 for cases with different numbers of turbines or land availabilities.

489 Table 5 shows the CP percentage for different constraint handling approaches.
490 As expected, for the same maximum distance, when the number of turbines in-
491 creases, the CP percentage decreases. An increase in the number of turbines, makes
492 the problem more constrained. Hence, finding feasible solutions that are close to
493 the infeasible solutions becomes harder for the CP model. Note, however, that for
494 the largest maximum distance, almost all infeasible solutions were repaired by the
495 CHCP step. This illustrates the interplay between the maximum distance and the
496 optimization problem itself in the resulting CP percentage.

Table 5: Average of the CP percentages of each run for different constraint handling approaches and different WFLO test cases. Note that MD denotes the maximum distance used in the CP model of the proposed CHCP approach.

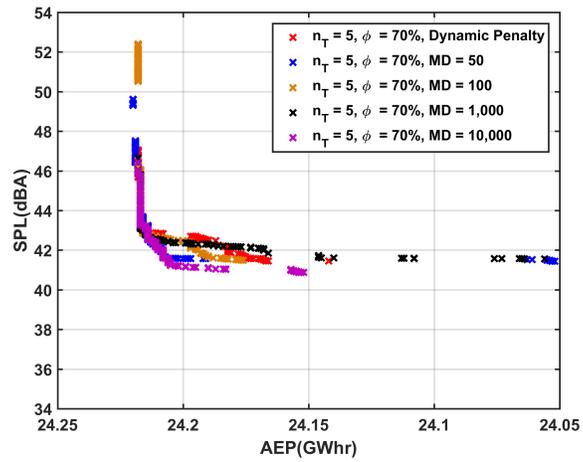
n_T	ϕ	Dynamic Penalty	CHCP			
			MD = 50	MD = 100	MD = 1,000	MD = 10,000
5	70%	0.0	20.5	41.8	77.8	99.4
5	80%	0.0	22.9	47.8	85.0	99.6
5	90%	0.0	19.1	39.5	84.4	97.2
10	70%	0.0	19.4	42.3	80.1	97.7
10	80%	0.0	19.5	39.1	76.1	96.3
10	90%	0.0	11.0	26.5	69.0	94.6
15	70%	0.0	18.4	31.5	71.4	94.3
15	80%	0.0	16.2	31.8	71.7	94.2
15	90%	0.0	9.8	22.4	67.6	93.9

497 6.2. Energy-noise trade-off for constrained WFLO

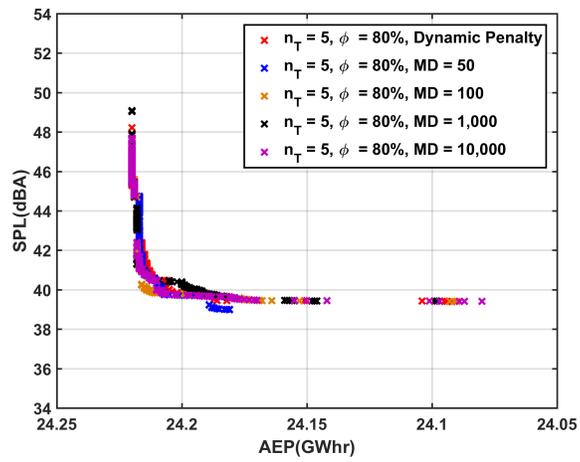
498 Figures 4, 5, and 6 show the comparison of optimal Pareto sets found by different
 499 constraint handling approaches. In these figures, the horizontal axis is reversed with
 500 the purpose of locating the utopia point in the bottom left corner of each figure.
 501 Note that, for all the test cases except the test case with 10 turbines and 80% of land
 502 availability, there are CHCP setups that outperform the dynamic penalty approach.

503 For the test case with 10 turbines and 80% of land availability, Fig. 5(b) shows
 504 that the Pareto set found by the dynamic penalty approach is slightly better than
 505 those obtained when having a maximum distance, i.e., within the same energy gener-
 506 eration, the noise production of the dynamic penalty approach is slightly lower than
 507 that of different CHCP setups. To investigate this issue further, Figure 7(a) shows
 508 the best Pareto fronts found by different setups of the CHCP approach (different CP
 509 percentages) and the Pareto fronts obtained in all 40 runs of the dynamic penalty
 510 approach. It can be observed that, in 38 of those 40 runs, the Pareto fronts obtained
 511 by CHCP outperform those obtained through dynamic penalties. However, there are
 512 2 runs of the dynamic penalty approach that make the final Pareto set obtained with
 513 the dynamic penalty approach slightly better than those of the CHCP approach.

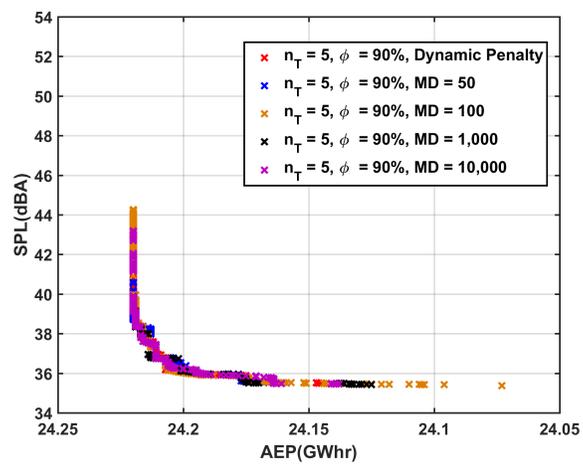
514 To explore the reason for these differences, the actual turbine layouts correspond-
 515 ing to these solutions, which corresponds to the points (AEP = 48.19 GWhr , SPL
 516 = 41.67 dBA), (AEP = 48.19 GWhr, SPL = 42.35 dBA), and (AEP = 48.19 GWhr,
 517 SPL = 43.68 dBA) in the objective space, obtained with dynamic penalty, MD =
 518 1,000, and MD = 10,000 respectively, are plotted and compared to each other in Fig.
 519 7(b). It is shown that the three layouts are similar with the main differences found



(a) $n_T = 5, \phi = 70\%$

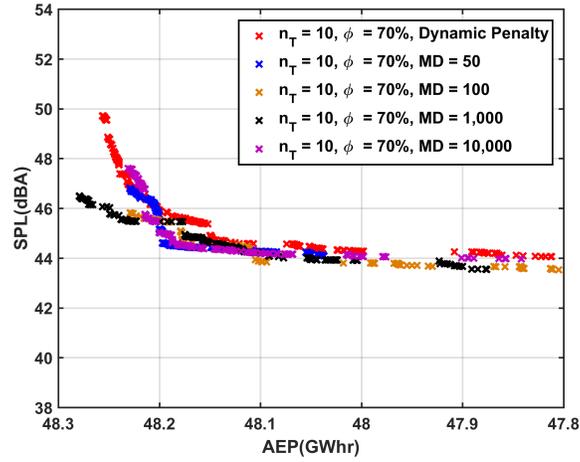


(b) $n_T = 5, \phi = 80\%$

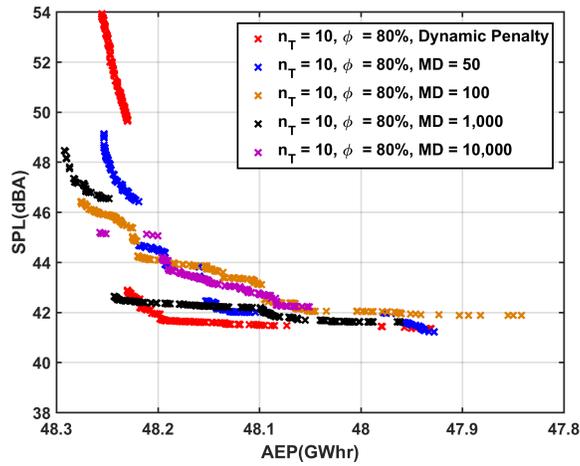


(c) $n_T = 5, \phi = 90\%$

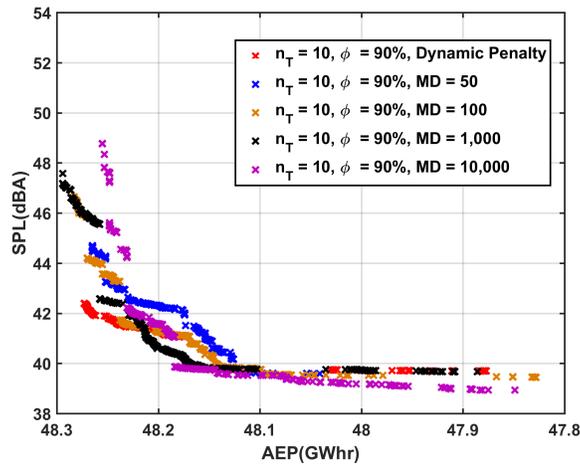
Figure 4: Comparison of constraint handling approaches for 5 turbines (horizontal axis is reversed and ϕ shows the land availability percentage).



(a) $n_T = 10, \phi = 70\%$

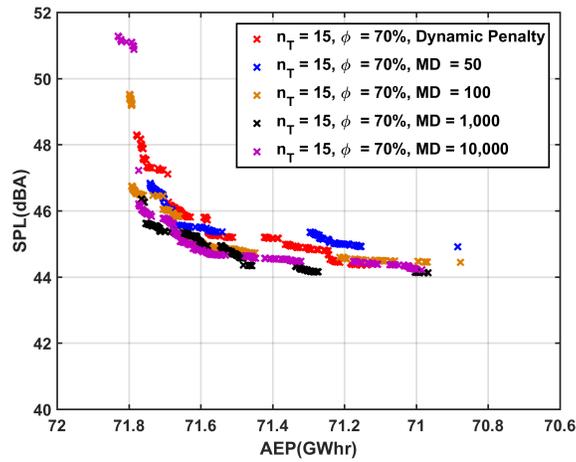


(b) $n_T = 10, \phi = 80\%$

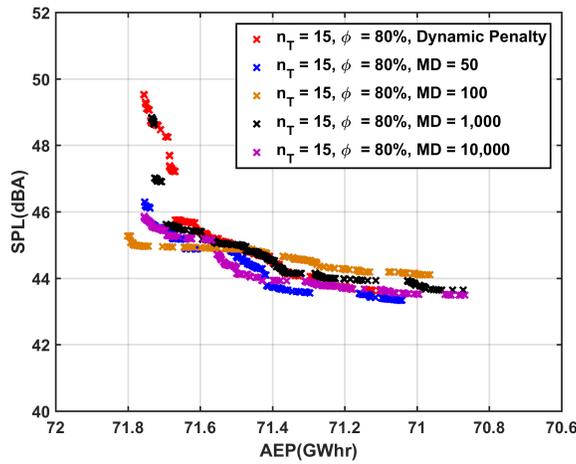


(c) $n_T = 10, \phi = 90\%$

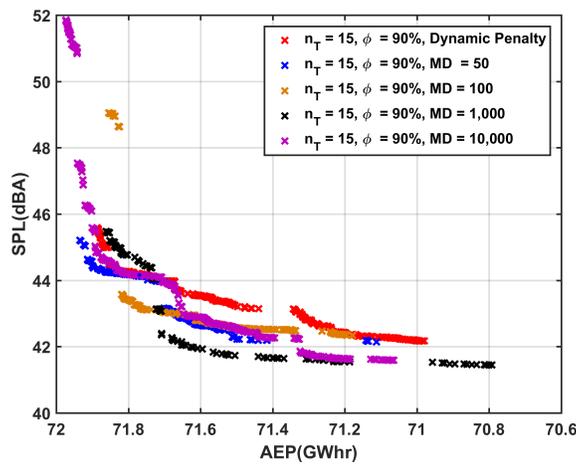
Figure 5: Comparison of constraint handling approaches for 10 turbines (horizontal axis is reversed and ϕ shows the land availability percentage).



(a) $n_T = 15, \phi = 70\%$



(b) $n_T = 15, \phi = 80\%$



(c) $n_T = 15, \phi = 90\%$

Figure 6: Comparison of constraint handling approaches for 15 turbines (horizontal axis is reversed and ϕ shows the land availability percentage).

520 in the turbines residing in $Y \simeq 3000$ and $2000 < X < 3000$ for dynamic penalty
 521 case. This part of the domain is far from the non-feasible areas, which means that
 522 optimization variables with values corresponding to these coordinates would be far
 523 from the boundary of the feasible domain. Hence, the CHCP approach did not ex-
 524 plore this area to the extent that the dynamic penalty approach did.

To study the effect of number of turbines and land availability on energy gener-

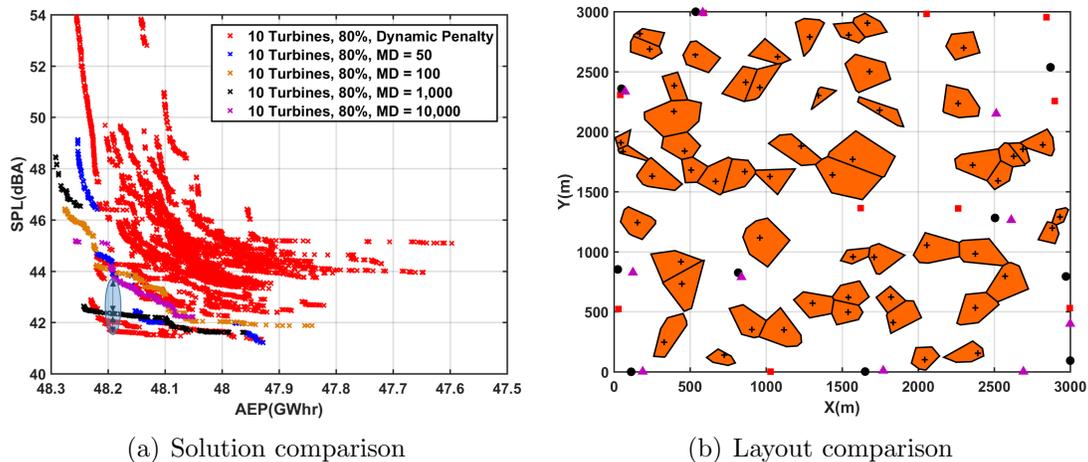
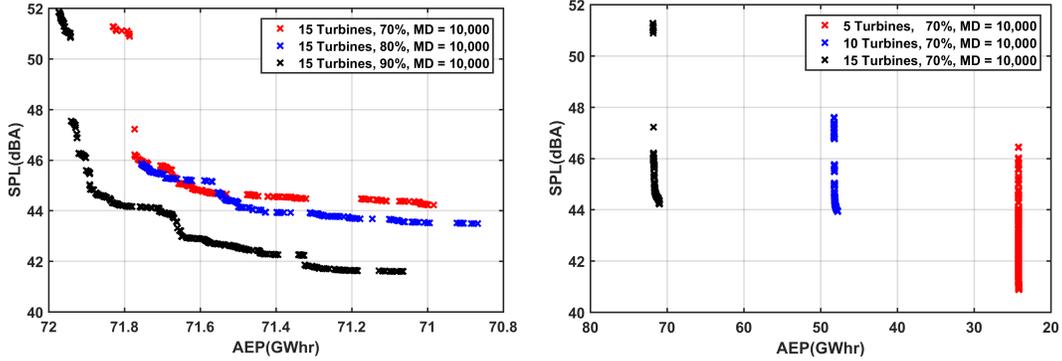


Figure 7: Comparison of the all solutions found by the dynamic penalty approach in 40 runs with the Pareto fronts of the different setups of CHCP approach and Layout comparison for Dynamic Penalty (red squares), MD = 1,000 (black circles), and MD = 10,000 (purple triangles) with same energy generation and different noise production.

525
 526 ation and noise production, the best performing maximum distances are compared
 527 to study the effect of number of turbines and land availability on energy generation
 528 and noise production. Figure 8(a) compares the Pareto set of the best performing
 529 maximum distance for 15 turbines and different levels of land availability. It is shown
 530 that, as the land availability increases, energy generation is increased and noise lev-
 531 els at the receptors are decreased. Similarly, Fig. 8(b) compares the Pareto of the
 532 best performing maximum distance for 70% land availability and different number
 533 of turbines. As the number of turbines increases, energy generation increases signif-
 534 icantly. However, it is possible to find layouts that have relatively the same level of
 535 noise production specially when comparing 10 turbines and 15 turbines Pareto fronts.
 536 This discussion on the results shown in Fig. 8 is in line with previous discussions
 537 published in the literature, readers are referred to [46, 50] for more details.

538 As the final point in our energy-noise trade-off discussion, optimization result
 539 for the test case with 15 turbines, 70 percent land availability, and using CHCP with



(a) 15 turbines and different land availabilities. (b) $\phi = 70\%$ and different number of turbines

Figure 8: Comparison of the best performing CP percentage for (a) 15 turbines and different land availabilities and (b) 70% land availability and different number of turbines.

MD = 10,000 are shown in Fig. 9. In this figure, the wind farm domain has been discretized into 100 m \times 100 m square cells, and each square has been colored based on the number of turbines in all Pareto optimal layouts that have fallen into each cell, divided by the maximum number of turbines that any cell received. Thus, darker cells indicate that more turbines were located in this region among all the layouts in the final Pareto set. Overall, Fig. 9 is a way to visually represent a summary of all Pareto-optimal layouts, illustrating which regions of the wind farm domain are correlated with a higher probability of Pareto optimality. Of course, each Pareto-optimal layout could be visualized individually, though they are not show them here for the sake of brevity.

550

551 6.3. Convergence and computational cost

552 Tables 6 and 7 show the computational cost and convergence of the different con-
 553 straint handling approaches for the WFLO problem. Table 6 provides evidence that
 554 the CHCP approach has lower run-times than the penalty approach. In addition,
 555 the CHCP approach results in better convergence, as suggested in Table 7 by the
 556 number of runs that met the convergence criterion set forth in Section 5. Note also
 557 that the run-time and convergence behavior of the CHCP does not have a defined
 558 trend with respect to the maximum distance.

559 In summary, our results show that the CHCP approach has a better overall per-
 560 formance compared to penalty functions when applied to constrained, multi-objective
 561 WFLO problem studied. The implementation of CHCP approach increased annual

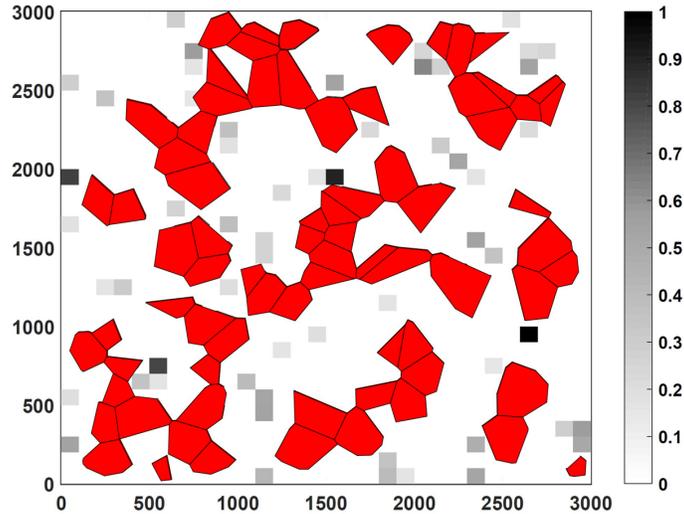


Figure 9: Final optimization result for 15 turbines, 70 percent land availability, and using CHCP with MD = 10,000.

562 energy generation of wind farm by a minimum value of 50 MWh for the most con-
 563 strained case, while reducing the noise received by the noise receptors 0.42 dBA. This
 564 improvement is achieved while the computational cost of this approach is similar to
 565 the previous approaches.

566 The parameters of the CHCP approach can be tuned in such a way that its per-
 567 formance is optimized. The most important characteristic of the proposed CHCP
 568 approach is the maximum distance. There is a certain maximum distance for each
 569 of the investigated problems for which the proposed CHCP approach performs the
 570 best. This maximum distance varies for different problems, though it was observed
 571 that more often higher maximum distances were preferable.

572 7. Conclusion

573 In this study, the multi-objective, constrained wind farm layout optimization
 574 (WFLO) problem was solved with a novel constraint handling approach. The energy
 575 generation was maximized and the noise received by the stakeholders was minimized,
 576 while land use constraints were satisfied.

577 The novel constraint handling approach, Constraint Handling via Constraint Pro-
 578 gramming (CHCP) was used with Genetic Algorithms to improve optimization effi-
 579 ciency. This approach used a Constraint Programming (CP) model to repair infea-

Table 6: Average run-time (hr) per each run by the different constraint handling approaches, for different WFLO test cases. Note that MD denotes the maximum distance used in the CP model of the proposed CHCP approach.

n_T	ϕ	Dynamic Penalty	CHCP			
			MD = 50	MD = 100	MD = 1,000	MD = 10,000
5	70%	15.26	14.24	15.70	14.81	13.97
5	80%	15.77	17.02	17.95	16.92	16.36
5	90%	17.59	15.59	19.29	17.33	14.56
10	70%	55.42	48.77	47.80	50.03	58.93
10	80%	61.17	54.04	55.45	54.61	63.47
10	90%	68.56	58.96	60.49	63.22	66.96
15	70%	119.30	106.85	108.82	109.25	129.89
15	80%	124.53	117.53	113.20	116.53	133.04
15	90%	156.82	141.65	138.92	147.02	165.72

580 sible solutions by finding the closest feasible solutions with a given computational
581 budget. The infeasible solutions were penalized if the CP subproblem could not be
582 solved in the allotted time.

583 Solving the WFLO problem with CHCP approach resulted in finding layouts
584 with higher energy generation, while lower noise was received by wind farm neigh-
585 bors, specially for highly constrained problems. More importantly, this improvement
586 was achieved in a lower computational time and better convergence rate compared
587 to the previously used approaches. We expect that considering continuous variable
588 Constraint Programming sub-problems, which might require using a different solver,
589 such as SCIP [61] can further improve the performance of CHCP approach.

590 Future work on the WFLO problem could focus on expanding the proposed al-
591 gorithm to consider terrain complexities such as hills. This consideration usually
592 requires computationally expensive CFD simulations. However, the lower compu-
593 tational cost of the proposed approach makes it a suitable candidate for being hy-
594 bridized with CFD simulations. In this case, the conditions for which the proposed
595 CHCP approach has the best performance should be fully understood. To this end,
596 a larger base of WFLO problems with larger number of turbines and constraints
597 should be solved using the proposed CHCP approach.

598

Table 7: Number runs (out of 40 runs) that met the convergence criterion (Section 5) for different constraint handling approaches and different WFLO test cases. MD denotes the maximum distance used in the CP model of the proposed CHCP approach.

n_T	ϕ	Dynamic Penalty	CHCP			
			MD = 50	MD = 100	MD = 1,000	MD = 10,000
5	70%	16	19	17	23	21
5	80%	27	16	19	18	22
5	90%	20	24	16	25	28
10	70%	6	6	12	5	8
10	80%	8	9	7	7	7
10	90%	16	18	19	13	19
15	70%	0	2	1	1	2
15	80%	3	2	4	5	3
15	90%	5	8	9	4	5

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