# Wind Farm Layout Optimization on Complex Terrains – Integrating a CFD Wake Model with Mixed-Integer Programming

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## Abstract

In recent years, wind farm optimization has received much attention in the literature. The aim of wind farm design is to maximize energy production while minimizing costs. The wind farm layout optimization (WFLO) problem on uniform terrains has been tackled by a number of approaches; however, optimizing wind farm layouts on complex terrains is challenging due to the lack of accurate, computationally tractable wake models to evaluate wind farm layouts. This paper proposes an algorithm that couples computational fluid dynamics (CFD) with mixed-integer programming (MIP) to optimize layouts on complex terrains. CFD simulations are used to iteratively improve the accuracy of wake deficit predictions while MIP is used for the optimization process. The ability of MIP solvers to find optimal solutions is critical for capturing the effects of improved wake deficit predictions on the quality of wind farm layout solutions. The proposed algorithm was applied on a wind farm domain in Carleton-sur-Mer, Quebec, Canada. Results show that the proposed algorithm is capable of producing excellent layouts in complex terrains.

Keywords: Wind Farm, Layout Optimization, Complex Terrains, Micro-siting

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# 1 1. Introduction

The main objective of a wind farm is to maximize energy production while minimizing costs. The power production of a wind farm is dependent on the incoming wind speeds, which are themselves dependent on terrain topography, atmospheric conditions, and upstream turbine wakes. In particular, production loss due to the wake interference of upstream turbines, called *wake losses* (Fig. 1), can reduce the annual energy of a wind farm by as much as 10% to 20% [1]. In the wind farm layout optimization (WFLO) problem, therefore, minimizing wake losses is crucial.

Most studies have focused on optimizing layouts on flat and uniform to-10 pography [2, 3, 4, 5, 6, 7]. However, wind speeds over complex terrains are 11 very different than they are over flat terrains, since complex flow structures 12 can form as wind flows over various land features. Consequently, turbine power 13 production is strongly influenced by local topography. Furthermore, the lack 14 of analytical, closed-form mathematical models for wakes over complex terrains 15 makes it difficult to evaluate and optimize wind farm layouts. As a result, Feng 16 and Shen [8] modified an adapted Jensen wake model to estimate the wake ef-17 fects of a wind farm on a two-dimensional Gaussian hill. Taking a different 18 approach, the virtual particle model developed by Song et al. [9] modeled the 19 turbine wake as concentration of non-reactive particles undergoing a convection-20 diffusion process in a relatively low-cost model that describes the wake more 21 accurately than a modified flat terrain wake model. Despite these efforts, re-22 ducing the computational cost of wake evaluations while maintaining accuracy 23 during the optimization process remains a challenge. Hence, subsequent work 24 [10, 11, 12] has focused on better integration of wake modeling and optimization 25 algorithms. 26

<sup>27</sup> Computational fluid dynamics (CFD) models (e.g. actuator disk and actu<sup>28</sup> ator line) have been developed to simulate complex wake phenomena and their
<sup>29</sup> interactions with terrains [13, 14, 15, 16, 17, 18, 19]. However, these simulations
<sup>30</sup> are expensive and must be used sparingly during the optimization process.



Figure 1: Turbine wake created by west wind. The wake from turbine at location i propagates downstream, affecting location j.

Deterministic optimization approaches such as mixed-integer programming (MIP) [2, 3, 20, 21, 22] have been shown to be promising in solving WFLO problems. These models can provide global solutions and optimality bounds for relatively small problems. In a MIP model, the wind farm is divided into discrete number of turbine locations and the wake interactions are calculated in advance for algorithms such as branch and bound [3, 20, 23, 24, 25], to be applied to solve the WFLO problem.

The objective of this paper is to introduce an algorithm capable of integrating 38 CFD simulation data to intelligently optimize wind farm layouts located on 39 complex terrains. In the proposed algorithm, CFD simulations are used as 40 input for MIP to improve the accuracy of the wake effects. Conversely, MIP 41 provides information on the promising turbine locations where CFD simulations 42 should be conducted. This two-way coupling between MIP and CFD reduces 43 the number of CFD simulations significantly, and in turn the computational 44 cost. This algorithm is applied on a terrain found in Carleton-sur-Mer, Quebec, 45 Canada. Results show that the algorithm is capable of optimizing layouts of 46 wind farms on complex terrains by integrating CFD simulation data into the 47 optimization process. 48

# 49 2. Previous Work

# 50 2.1. Optimization Models

A number of approaches to tackle the WFLO have been developed in the 51 literature. The WFLO problem can be modeled by two approaches, discrete 52 and continuous. In discrete models [4, 5, 26], the wind farm domain is di-53 vided into a number of possible turbine locations, while for continuous models 54 [27, 28, 29, 30, 31, 32, 33], the turbine location is represented by two-dimensional 55 continuous coordinates. Continuous models are typically solved using evolution-56 ary metaheuristic algorithms [31, 34, 35, 36, 37, 32, 38, 39, 40] and nonlinear 57 optimization methods [41, 42]. A discrete model can be solved by using mathe-58 matical programming approaches, which have the significant advantage of pro-59 viding optimality bounds [3, 20, 24, 25, 6]. 60

## 61 2.2. CFD Models

Computational fluid dynamics models have been applied to simulate wind 62 turbine wakes, using Reynolds-averaged Navier-Stokes (RANS) [13, 14] and 63 Large Eddy Simulation (LES) [15, 43, 44, 45, 46] turbulence models to sim-64 ulate the turbulent wake phenomena. In addition to turbulence modeling, there 65 are two main approaches to model rotor geometry: actuator disk/line and di-66 rect blade modeling. In an actuator disk [13, 14, 16, 47, 48, 49] or actuator line 67 [50, 51, 52] approach, the turbine is modeled by imposing aerodynamic forces 68 through a disk representing the rotor or lines representing the turbine blades, 69 respectively. In a direct blade modeling approach [44, 53, 54], the turbine ge-70 ometries are inserted into the computational domain, allowing a more accurate 71 representation of the aerodynamic effects than the actuator disk/line approach 72 at the expense of higher computational cost. The actuator disk approach is less 73 computationally expensive and less accurate. Despite the introduction of these 74 models in turbine wake modeling, it remains difficult to apply these models in 75 optimization algorithms to solve the WFLO problem due to the computational 76 expense of CFD models. 77

## 78 3. Proposed WFLO Optimization Algorithm

While optimization and wake modeling have been applied individually to 79 WFLO, there is a significant challenge in combining them. An optimization 80 algorithm typically must evaluate a very large number of solutions and partial 81 solutions. However, a single CFD simulation is so computationally expensive 82 that very few can be conducted in a reasonable run-time. In our approach, 83 the optimization model is first used with less accurate, less expensive data to 84 identify promising turbine locations. The wake effects of turbines placed at 85 those locations are updated using CFD simulations. The CFD data is then 86 used iteratively by the optimization model to identify newly promising locations. 87 Figure 2 shows a schematic of our approach. 88

The principal idea behind the proposed algorithm is that on a complex terrain, the wind energy potential of a location is influenced by the local terrain topography, thus different turbine locations will have different "turbine placement potentials". The proposed algorithm utilizes a MIP model to search through promising locations through a combination of estimated wake effects and CFD simulation data.

Looking at the flowchart of the proposed algorithm in Fig. 2, firstly, a 95 flow field over the complex terrain without turbines is generated using CFD. 96 The initial wake effects can be calculated by superimposing a flat terrain wake 97 onto the complex terrain as described in Section 3.2. This initial problem is 98 then solved to determine where the turbines should be placed. However, due 99 to inaccuracies in the initial wake estimate, placing turbines at these locations 100 may not produce the optimal layout. Hence CFD simulations are conducted 101 at these locations to improve the accuracy of the initial estimated wake effects. 102 This process is repeated until no new improving turbines locations are found. 103 In other words, the wake effects described in the optimization model becomes 104 more accurate with each iteration. Hence, the optimal solution of the current 105 iteration is more accurate than those found in previous iterations. If the problem 106 cannot be solved to optimality due to run-time limits, then it becomes necessary 107



Figure 2: Flowchart of the optimization algorithm process

to compare the near-optimal solutions from previous iterations. Conceivably,
other optimization methods such as metaheuristics are also compatible with this
algorithm; however, without proof of optimality, the termination criteria for the
optimization problem would need to be defined appropriately.

# 112 3.1. MIP Optimization Model

A number of mixed-integer programming formulations have been developed to tackle the WFLO problem [3, 20, 21, 22]. A MIP model consists of an objective function, a set of constraints, and a mix of integer and continuous variables. To describe the WFLO problem, the wind farm is discretized into possible turbine locations with corresponding binary decision variables denote <sup>118</sup> if a turbine is located at each location or not. The formulation used in this work, <sup>119</sup> identical to that of the work of Kuo et al. [21, 22], has an objective function <sup>120</sup> of maximizing the sum of the kinetic energy experienced by each turbine, as <sup>121</sup> follows. Let the wind farm domain be divided into a total of N cells, let K be <sup>122</sup> the number of turbines to be placed (considered a constant in the formulation), <sup>123</sup> and let  $x_i$  be a binary variable denoting whether a turbine is placed in the *i*-th <sup>124</sup> cell. The optimization problem is

$$\max \sum_{i=1}^{N} \sum_{s \in S} p_s x_i \Big[ U_{0,s,i}^2 - \sum_{j \in J} (U_{0,s,j}^2 - u_{s,ij}^2) x_j \Big]$$
(1a)

s.t 
$$\sum_{i=1}^{N} x_i = K \tag{1b}$$

$$d_{ij}x_i + d_{ji}x_j \le 1 \qquad \qquad \forall i,j \qquad (1c)$$

$$x_i \in \{0, 1\} \qquad \qquad \forall i = 1, \dots, N \qquad (1d)$$

where the binary terms  $d_{ij}$  and  $d_{ji}$  indicate the violation of the distance con-125 straint between i-th and j-th cells, which need to be calculated in advance. 126 Namely,  $d_{ij} = d_{ji} = 1$  if the distance constraint is violated when turbines are 127 placed both in the *i*-th and *j*-th locations, and  $d_{ij} = d_{ji} = 0$  otherwise. In 128 Eq.(1a),  $p_s$  is the probability of wind state s, and S is the total number of 129 wind states, where a wind state is defined as a (wind speed, wind direction) 130 pair. Most importantly,  $U_{0,s,j}^2 - u_{s,ij}^2$  denotes the kinetic energy deficit at cell j 131 caused by a turbine at cell i, which is dependent on the wind state, s. Figure 1 132 shows a wake from turbine located in cell i, propagating downstream to affect 133 cell j. 134

In this formulation, all the single wake effects caused by a turbine must be calculated in advance for all possible locations. That is, when a turbine is placed in cell *i*, its single wake effects on all remaining cells must be known for all possible turbine locations and wind states. Hence, the number of potential turbine locations (i.e., the number of cells) multiplied by the number of wind states determines the number of wake calculations required (i.e., N|S|) to define the <sup>141</sup> MIP formulation. In the proposed algorithm, the promising turbine locations <sup>142</sup> are identified from the optimal MIP layout solutions using less accurate data <sup>143</sup> and CFD simulations are only conducted at these locations. In this way, we <sup>144</sup> seek to achieve the same wake accuracy as running N|S| CFD simulations with <sup>145</sup> a fraction of the computational cost.

When multiple turbines wakes are present, their combined effect on wind speed recovery is approximated by using an energy balance approach by Kuo et al. [22]. This form is suitable for MIP formulation due to its linearity and sound physical basis. Energy balance is done along a streamtube from the free stream mixing into the wake, assuming the wake losses are additive for overlapping wakes. The MIP model can be solved using mathematical programming approaches to compute the optimal turbine layout for each set of inputs.

#### 153 3.2. Wake Modeling

In order to identify a promising turbine placement to evaluate with a CFD simulation, we must first solve the MIP model with approximate wake effects. These wake effects are calculated using an approximate wake model by superimposing CFD simulation data of a flat terrain wake onto the complex terrain, using Eq.(2) and Eq.(3). The assumptions made here are that the wake propagates downstream along the terrain surface at hub height and that the wake will experience a speed-up factor due to terrain effects, i.e.

$$u_{ct,s,j} = S_{s,j} u_{ft,s,j},\tag{2}$$

$$u_{ct,s,ij}^w = S_{s,j} u_{ft,s,ij}^w, \tag{3}$$

where  $u_{ct,s,j}$  and  $u_{ft,s,j}$  are the free stream wind speeds on complex and flat terrains in cell j in wind state s, and  $u_{ct,s,ij}^w$  and  $u_{ft,s,ij}^w$  describe the wind speeds in the wake on complex and flat terrains in cell j due to a turbine in cell i, respectively. In other words,  $S_{s,j}$ , the speed-up factor due to terrain effects experienced in cell j (in comparison with flat terrain flow field) in wind

state s, is calculated without the presence of turbines, and then used to "carry" 166 the wakes downstream, similar to the implementation used by Feng and Shen 167 [8] and in several commercial software packages [8]. In this work, whenever 168 CFD simulation data is available, the speed-up factor  $S_{s,j}$  is corrected using 169 simulation results. It should be noted that while superimposing wakes onto 170 terrains is not an accurate representation of the actual wake effects, this work 171 also addresses the effects of accuracy of initial wake approximation on solution 172 quality and computational cost (see following section). 173

When promising turbine locations are available, CFD simulations are con-174 ducted to simulate wake effects of turbines at those locations. The actuator disk 175 model and the extended  $k - \epsilon$  turbulence model by El Kasmi and Masson [55] 176 are used in this study. Specifically, an actuator disk is inserted into the com-177 putational domain and the turbulent dissipation zones are prescribed upstream 178 and downstream of the disk, shown in Fig. 3. Appropriate boundary conditions 179 (e.g. inlet, outlet, surface roughness) must be prescribed to accurately simulate 180 the atmospheric boundary layer. 181



Figure 3: Actuator disk model by El Kasmi and Masson [55].

<sup>182</sup> To summarize how MIP and CFD are combined, the proposed algorithm is

183 as follows:

(1) Generate flow field over the complex terrain without turbines using CFD.

(2) Construct the initial wake effects using the approximated method described
 in wake modelling section.

(3) Solve the optimization problem to identify the most promising locations.

(4) Run single turbine CFD simulations at locations found in the previous step.

(5) Update the wake effects from CFD results  $(u_{s,ij} \text{ term})$  in optimization (Eq.(1a)).

<sup>191</sup> (6) Repeat steps (3–5) until the solution converges.

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#### <sup>193</sup> 3.3. Impact of the Initial Wake Approximation

In this algorithm, the final layout is dependent on the initial wake approx-194 imation. The assumption that wakes propagate in a straight line at the hub 195 height may not hold for complex terrains, thus resulting in a vast overestimate 196 of the velocity deficit in certain cells and an underestimate in others. If the 197 velocity deficit is overestimated in some cells in the initial approximation, those 198 cells might never be considered in future layout solutions. Thus a relaxation 199 parameter, C, is introduced to reduce the velocity deficit in the initial wake 200 approximation. Specifically, the velocity deficit is multiplied by the relaxation 201 parameter, C, to force an underestimate of the velocity deficit and mitigate the 202 effect of poor approximations of wake behavior on complex terrains. 203

When the wake effects are underestimated, more turbine locations or cells 204 will be explored so more CFD simulations are required. Hence, the relaxation 205 parameter C controls how aggressively the optimization space is explored, bal-206 ancing the need for better accuracy in wake modeling with the total compu-207 tational cost of the optimization. Specifically, the  $u_{s,ij}$  term from Eq.(1a) is 208 re-written as  $U_{0,s,j} - CD_{s,ij}$ , where  $D_{s,ij}$  is the velocity deficit at cell j caused 209 by turbine at cell i in wind state s. The  $U_{0,s,j} - CD_{s,ij}$  term is only used when 210 CFD data is not available (these cells are defined as set  $N_2$ ). If CFD data is 211 available (defined as set  $N_1$ ), then the simulation data is used directly for  $u_{s,ij}$ 212

and the relaxation parameter is not used. The new MIP formulation is written as,

$$\max \sum_{i \in N_1} \sum_{s \in S} p_s x_i \Big[ U_{0,s,i}^2 - \sum_{j \in J} (U_{0,s,j}^2 - u_{s,ij}^2) x_j \Big]$$
(4a)

$$+\sum_{i\in N_2}\sum_{s\in S} p_s x_i \Big[ U_{0,s,i}^2 - \sum_{j\in J} (2U_{0,s,j} - CD_{s,ij})CD_{s,ij}x_j \Big]$$
(4b)

s.t 
$$\sum_{i=1}^{N} x_i = K \tag{4c}$$

$$d_{ij}x_i + d_{ji}x_j \le 1 \qquad \qquad \forall i,j \quad (4d)$$

$$x_i \in \{0, 1\} \qquad \qquad \forall i = 1, \dots, N. \quad (4e)$$

### 215 4. Case Study: The Carleton-sur-Mer Wind Farm

The proposed algorithm is tested on a 2.8 km x 2.8 km wind farm domain in 216 Carleton-sur-Mer, Quebec, Canada. The topography was extracted from Google 217 Maps<sup>TM</sup> (https://goo.gl/maps/XTpxd), with a roughness length assumed to be 218 0.1 m. The terrain elevation in meters above sea level is shown in Fig. 4. The 219 optimization domain is discretized into a uniform grid of 20 x 20 cells, separated 220 at cell center by a distance of 140 m. A wind farm layout of 20 turbines is 221 optimized for this terrain. The specifications of the turbines are selected to be 222 similar to those in the Carleton Wind Farm, namely, a constant thrust coefficient 223 of 0.8, hub height of 77 m, a rotor diameter of 80 m, and a rated power 1.5 MW. 224 [56]. The proximity constraint between turbines is set as 5 turbine diameters 225 apart. 226

For this wind farm domain, information regarding the wind speed and directions are available from the Canadian Wind Energy Atlas [57]. A power law velocity profile is used to describe the wind speed at varying heights

$$u(y) = 6\left(\frac{y - 139}{50}\right)^{0.16},\tag{5}$$



Figure 4: 2.8 km x 2.8 km wind farm domain in Carleton-sur-Mer

where y is the height above sea level. This velocity profile is used to define inlet 230 boundary conditions for CFD simulations. The wind rose used for this domain 231 is shown in Fig. 5, noting that the dominant wind direction is from the west. 232 The turbulent kinetic energy and dissipation rate at the inlet are prescribed 233 as  $k = \frac{(u^*)^2}{C_{\mu}}$  and  $\varepsilon(y) = \frac{(u^*)^3}{\kappa(y-139)}$ , where  $C_{\mu} = 0.033$  and  $\kappa = 0.4$ . With the 234 assumptions for ground roughness and the height  $(1000 \ m)$  of the boundary 235 layer, the friction velocity  $u^* = 0.4m/s$ . The velocity and turbulence quantities 236 are fixed at the top boundary, as other types of boundary conditions such as 237 symmetry or slip wall could cause undesirable streamwise gradients [16, 58]. In 238 case the wind is not aligned with the x-direction, the velocity inlet takes the form of  $u_x(y) = 6\left(\frac{y-139}{50}\right)^{0.16} \cos(\theta)$  and  $u_z(y) = 6\left(\frac{y-139}{50}\right)^{0.16} \sin(\theta)$ , where  $\theta$ 239 240 is the wind direction relative to the x-axis [59]. The ground is taken as wall 241 boundary and the outlet face is considered as pressured outlet boundary. 242



Figure 5: Wind rose for Carleton-sur-Mer. [57]

## 243 4.1. Initial Results

To summarize the WFLO problem, 20 turbines are placed in a domain (Fig. 4) that is discretized into uniformly sized 20 x 20 cells. Based on the wind rose, Fig. 5, there are 12 wind directions with a power law wind velocity profile as given in Eq.(5). The proximity constraint between turbines was set to be 5 diameters distance apart. In the initial test, the relaxation parameter has been set to C = 1.

The MIP model can be solved under 30 seconds using Gurobi 5.6, so that the bulk of the computational expense is dedicated to CFD simulations. For each cell, a CFD simulation needs to be conducted for every wind direction, or in this case, 12 CFD simulations per cell. With 400 possible locations, and 12 wind directions, the maximum number of single turbine CFD simulations is 400 x 12 = 4800.

Each CFD simulation is performed for a domain of 2.8 km x 2.8 km in length and width, with a height up to 1000 m above sea level, shown in Fig. 6a.

Initially, the CFD simulations are conducted without the presence of turbines for all 12 wind directions, with the domain discretized into 1.2 million cells in the domain. When a turbine is placed in the domain, the number of cells is increased to 1.6 million cells to better capture the wake effects downstream of the turbine, shown in Fig. 6b.



(a) CFD domain with one turbine

(b) Mesh of the CFD domain.

Figure 6: Wind farm domain for CFD simulations

In the first iteration, the flow field in the absence of turbines is obtained from CFD simulations. The turbine wake from flat terrain is modified using Eq.(3) to approximate the wake effects without conducting any CFD wake simulations. The layout found in this first iteration is shown in Fig. 7a.

In the second iteration, the wakes for wind turbines placed at these 20 locations are simulated using CFD and the initial wake effects are updated. The new layout that was found is shown in Fig. 7b. In this new layout, three turbines are relocated compared to the first iteration. The turbine wakes from these three locations (indicated by circles) are simulated and updated. In the third and final iteration, the layout found in Fig. 7c is identical to that of the second layout, indicating that the algorithm has converged.

Note that in the final layout, some turbines are aligned in the prevailing wind direction (west). However, it is important to keep in mind that there are two main factors in optimizing wind farm layouts on complex terrains, wake effects and wind energy potential. As wind speeds are not uniform over a complex terrain domain, it is possible to find a layout in which the algorithm prefers to place a turbine at a location with high energy potential such that it offsets the



Figure 7: Optimal layout found at the end of each iteration. The circles mark the turbines that were relocated in that iteration. Note that after only 3 iterations, the algorithm did not identify additional turbine locations that would lead to improvements in the optimization objective.

## 281 4.2. Manipulating the Relaxation Parameter

A parametric study on the relaxation parameter, C, was conducted, considering the values  $C = \{1, 0.7, 0.4, 0.2, 0\}$ , to study the effects of the initial wake approximation on the solution quality and computational cost. In a WFLO problem for complex terrains, the solution upper bound in terms of energy production is one where the turbines are placed at locations where the wind speeds are the highest, ignoring the wake effects. This upper bound for this test case is found to be 2177.48. Normalizing all the objective values found in this study with this upper bound provides a relative comparison of the solutions found using different values of C. This normalized value is defined as the layout efficiency. The influence of the values of C on the progression on the objective value is shown in Fig. 8.

The solutions found for different values of C are shown in Figs. 9–12. The 293 influence of C on the number of iterations, number of CFD simulations, final 294 objective value, layout efficiency, and run-time is shown in Table 1. It can be 295 seen that as C decreases in value, better layouts are produced. It is notable 296 that for the cases where C > 0.2, only three iterations and a small fraction 297 of the total number of CFD simulations are needed for convergence. For the 298 case of C = 0, eight iterations are required for convergence and more CFD 299 simulations are needed (compared with higher values of C) as the algorithm 300 searched through 52 turbine locations in the domain. In other words, when the 301 wake deficits are not accounted for, the algorithm will "blindly" search through 302 the most promising cells in terms of wind resource until the optimal solution is 303 found. This behavior can be seen in Fig. 12, where large number of turbines 304 are relocated to neighbouring locations from one iteration to the next, until all 305 the promising cells are exhausted. While computational cost is not a major 306 concern when the size of the problem is relatively small, and can be solved 307 to optimality relatively quickly, this can be a significant downside when the 308 problem increases in size, e.g. larger number of possible turbine locations and 309 more complex wind regimes. For the test cases where  $C \ge 0.2$ , the total run-310 time is approximately 300 hours on a Dell Precision T1700 PC, but the run-time 311 more than doubled when C = 0, demonstrating the importance of the relaxation 312 parameter in controlling the computational cost. It is important to note that 313 the solution found in the C = 0 case is the globally optimal solution. That 314 is, if CFD simulation data is available for all cell locations (N|S| = 4800 CFD)315 simulations, approximately 5300 hours), the optimal solution would be identical 316 to that of C = 0, unless the presence of turbine wakes can locally improve the 317 energy potentials of some locations. 318

For all the different values of C tested, the final layout solutions are within 319 2% of the upper bound. The difference in performance between the best (C = 0)320 and worst (C = 1) solutions is less than 1.5%, demonstrating the algorithm's 321 capability to find good solutions even with poor initial estimation of wake effects. 322 Figures 13 and 14 show the effects of the relaxation parameter on computational 323 cost and layout efficiency. In terms of solution quality, underestimating the wake 324 deficit (e.g. C = 0.2) is desirable as the path of wake propagation is difficult to 325 predict prior to CFD simulations. When higher values of C are used, velocity 326 deficits experienced by downstream turbines may be overestimated in some cells. 327 The consequence is that certain promising locations may be ignored during the 328 search. However, when wake deficits are underestimated with lower values of 329 C, the computational cost increases. In this particular problem, a low C value 330 of 0.2 did not dramatically increase the computational cost relative to larger 331 values, but did improve solution quality significantly. Note that this algorithm 332 is not a globally seeking algorithm, hence the final solution is dependent on 333 the initial layout. Based on the finding, the relaxation factor has the effect of 334 forcing the algorithm to converge into locally optimal solutions. 335

Choosing the "right" C to produce good layout will depend on the terrain 336 topography. If the terrain is too rugged and the flow experiences rapid changes 337 where the streamlines can deviate significantly from the terrain profile, a smaller 338 C would be ideal in finding good layouts. As the local changes in the topography 339 is less pronounced, a larger value of C would be preferred. An intuitive and 340 adaptive scheme of varying values of C for every iteration can be developed, 341 borrowing the idea from simulated annealing [60], e.g. starting with initial low 342 C and adjusts as the algorithm progresses. In addition, better prediction of the 343 initial wake effect is needed for improving solution quality and computational 344 cost. These two areas of improvement will be the focus in future studies. 345

C	# of Iterations	# of CFD Evaluations	Final Objective Value	Layout Efficiency (%)	Run-time (hr)
1	3	$23 \ge 12 = 276$	2133.25	97.97	303.63
0.7	3	$22 \ge 12 = 264$	2146.66	98.58	290.43
0.4	3	$21 \ge 12 = 252$	2150.83	98.78	277.23
0.2	3	$24 \ge 12 = 288$	2165.16	99.43	316.83
0	8	$52 \ge 12 = 624$	2165.80	99.46	686.47

Table 1: Influence of relaxation parameter on solution quality and computational cost



Figure 8: The progression of solutions with varying relaxation values.



Figure 9: Optimal layout found at the end of each iteration with relaxation parameter, C, set to 0.7. The circles mark the turbines that were relocated in that iteration. Note that after only 3 iterations, the algorithm did not identify additional turbine locations that would lead to improvements in the optimization objective.



Figure 10: Optimal layout found at the end of each iteration with relaxation parameter, C, set to 0.4. The circles mark the turbines that were relocated in that iteration. Note that after only 3 iterations, the algorithm did not identify additional turbine locations that would lead to improvements in the optimization objective.



Figure 11: Optimal layout found at the end of each iteration with relaxation parameter, C, set to 0.2. The circles mark the turbines that were relocated in that iteration. Note that after only 3 iterations, the algorithm did not identify additional turbine locations that would lead to improvements in the optimization objective.





Figure 12: Optimal layout found at the end of each iteration with relaxation parameter, C, set to 0. The circles mark the turbines that were relocated in that iteration. Note that after 8 iterations, the algorithm did not identify additional turbine locations that would lead to improvements in the optimization objective.

## 346 5. Concluding Remarks

In this work, an algorithm that optimizes wind farm layouts on complex 347 terrains was introduced. This algorithm combines CFD simulations with math-348 ematical programming methods for layout optimization. To the best of the 349 authors' knowledge, this is the first WFLO study that makes use of mathemat-350 ical programming methods with CFD wake simulations. The proposed iterative 351 approach identifies promising turbine locations to minimize the number of CFD 352 simulations required in optimization while finding good layouts, even when the 353 optimization relies on inaccurate wake models during the first iterations. The 354 proposed approach starts with an approximate wake model that superimposes 355 a flat terrain wake model on the topography, and this model is adaptively re-356 fined based on CFD simulations that are conducted only at promising turbine 357 locations. This paper presents a better and more efficient optimization of wind 358 turbine layouts on complex terrain, because of better modeling accuracy and 359 the theoretical convergence bounds of MIP models. 360





Figure 13: Effects of relaxation parameter on computational cost (fraction of maximum number of CFD evaluations).



Figure 14: Effects of relaxation parameter on layout efficiency.

and computational cost, we introduced a relaxation parameter to control how 362 the optimization space is explored. It was found that regardless of the parameter 363 value, the difference in performance for best and worst layouts found is less than 364 1.5%, indicating that the algorithm is capable of finding good layouts even under 365 poor initial wake approximations. Finding a suitable value for the relaxation 366 parameter will depend on the balance between computational cost and solution 367 quality as low values of the relaxation parameter may improve solution quality 368 at the expense of computational cost while the the reverse may hold true for 369 high values. 370

Further work in developing the proposed novel approach for WFLO combining CFD simulations of wake behavior with mathematical programming is needed to study the scalability of the algorithm to larger problem instances, i.e., to wind farms with more potential turbine locations. The implications of this work are that CFD can be a valuable tool in WFLO problems and that good potential turbine locations can be identified in advance to significantly reduce the number of expensive simulations.

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